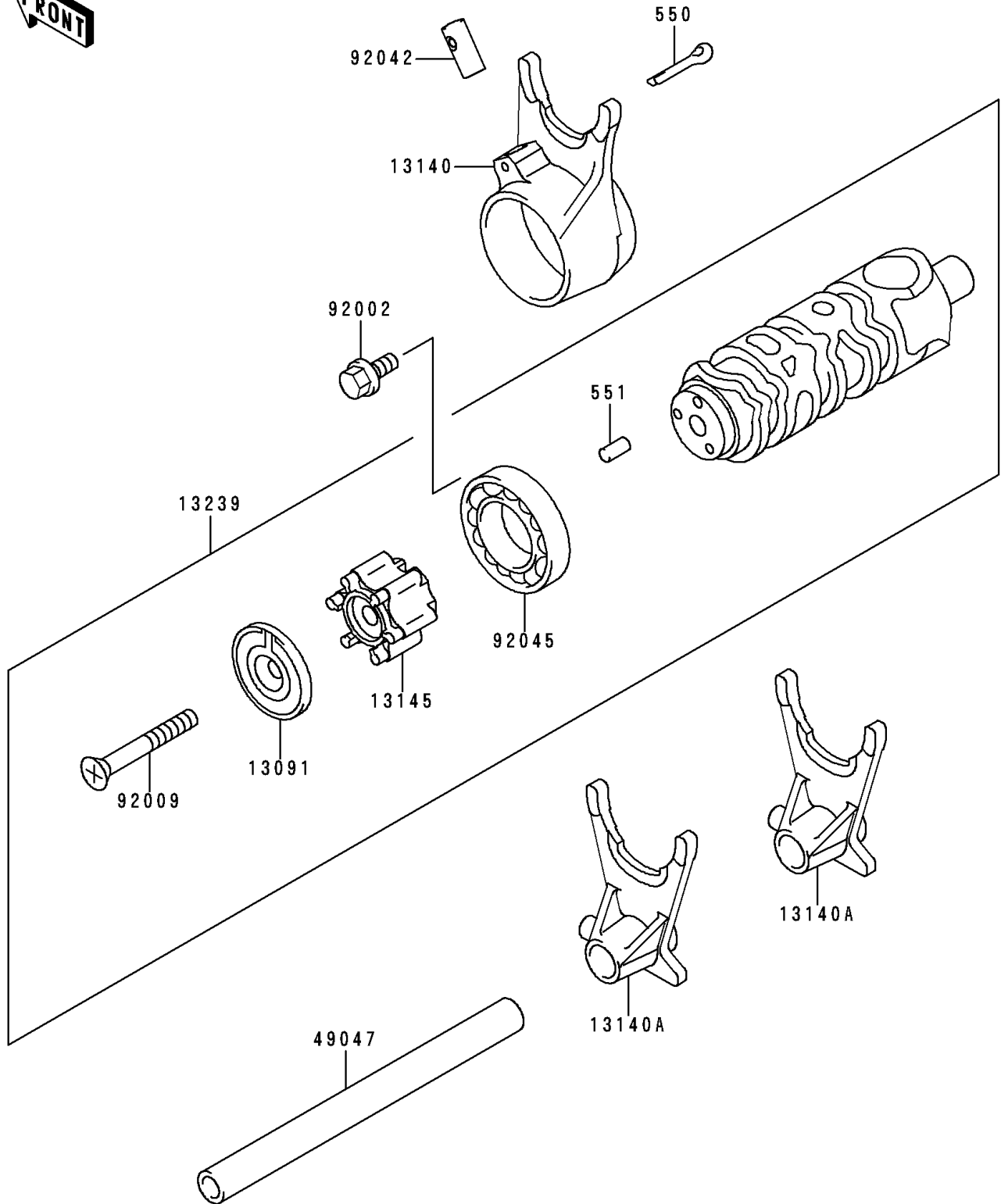


1991 Vulcan 500 PARTS DIAGRAM

Gear Change Drum/Shift Forks

E1362



1991 Vulcan 500 PARTS LIST

Gear Change Drum/Shift Forks

ITEM NAME	PART NUMBER	QUANTITY
PIN-COTTER,3.0X20 (Ref # 550)	550D3020	1
PIN-DOWEL,4X8 (Ref # 551)	551A0408	1
HOLDER,CHANGE DRUM (Ref # 13091)	13091-1351	1
FORK-SHIFT,DRIVE (Ref # 13140)	13140-1016	1
FORK-SHIFT,OUTPUT (Ref # 13140A)	13140-1062	2
CAM-CHANGE DRUM (Ref # 13145)	13145-1056	1
DRUM-ASSY-CHANGE (Ref # 13239)	13239-1118	1
ROD-SHIFT (Ref # 49047)	49047-1061	1
BOLT,6X12 (Ref # 92002)	92002-1572	2
SCREW,6X45 (Ref # 92009)	92009-1599	1
PIN,DOWEL,8X18 (Ref # 92042)	92042-021	1
BEARING-BALL,#6905 (Ref # 92045)	92045-036	1