



# 1986 Voyager XII PARTS LIST

## FRONT BEVEL GEARS

| ITEM NAME                           | PART NUMBER | QUANTITY |
|-------------------------------------|-------------|----------|
| GASKET,OIL PIPE,8.2X1 (Ref # 11009) | 11009-1344  | 6        |
| GASKET,GEAR CASE (Ref # 11009A)     | 11009-1616  | 1        |
| CAP,BEARING (Ref # 11012)           | 11012-1489  | 1        |
| CAM-DAMPER (Ref # 13048)            | 13048-1074  | 1        |
| GEAR-ASSY,FRONT BEVEL (Ref # 13101) | 13101-1089  | 1        |
| GEAR SET,FRONT BEVEL (Ref # 13101A) | 13101-5027  | 1        |
| SHAFT,BEVEL,FR (Ref # 13107)        | 13107-1263  | 1        |
| CASE-GEAR,FRONT BEVEL (Ref # 14055) | 14055-1066  | 1        |
| CAP-OIL FILLER (Ref # 16115)        | 16115-1009  | 1        |
| SWITCH,OVER DRIVE (Ref # 27010)     | 27010-1210  | 1        |
| PIPE,OUTSIDE (Ref # 32102)          | 32033-1940  | 1        |
| PIPE,INSIDE (Ref # 32102A)          | 32033-1941  | 1        |
| HOUSING-BEARING (Ref # 41046)       | 41046-1074  | 1        |
| COUPLING,FR DRIVEN (Ref # 42034)    | 42034-1091  | 1        |
| CUP (Ref # 51036)                   | 51036-1002  | 1        |
| GAUGE,OIL LEVEL (Ref # 52005)       | 52005-1057  | 1        |
| BOLT,12X42 (Ref # 92001)            | 92001-1169  | 1        |
| BOLT,BANJO,8X20 (Ref # 92002)       | 92002-1618  | 3        |
| BOLT,6X14 (Ref # 92002A)            | 92002-1656  | 2        |
| BOLT,SOCKET,6X25 (Ref # 92002B)     | 92002-1696  | 4        |
| BOLT,6X50 (Ref # 92002C)            | 92002-1779  | 1        |
| NUT,24MM (Ref # 92015)              | 92015-1554  | 1        |
| WASHER,16XX22X1.0 (Ref # 92022)     | 92022-1812  | 1        |
| SHIM,1.70T (Ref # 92025)            | 92025-1072  | AR       |
| SHIM,1.72T (Ref # 920257)           | 92025-1073  | AR       |
| SHIM,1.74T (Ref # 92025B)           | 92025-1074  | AR       |
| SHIM,1.76T (Ref # 92025C)           | 92025-1075  | AR       |
| SHIM,1.78T (Ref # 92025D)           | 92025-1076  | AR       |
| SHIM,1.80T (Ref # 92025E)           | 92025-1077  | AR       |

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| SHIM,25.3X36X0.15 (Ref # 92025F) | 92025-1688  | AR       |
| SHIM,25.3X36X0.50 (Ref # 92025G) | 92025-1689  | AR       |
| SHIM,25.3X36X0.60 (Ref # 92025H) | 92025-1690  | AR       |
| SHIM,25.3X36X0.70 (Ref # 92025I) | 92025-1691  | AR       |
| SHIM,25.3X36X0.80 (Ref # 92025J) | 92025-1692  | AR       |
| SHIM,25.3X36X0.90 (Ref # 92025K) | 92025-1693  | AR       |
| SHIM,25.3X36X1.0 (Ref # 92025L)  | 92025-1694  | AR       |
| SHIM,25.3X36X1.1 (Ref # 92025M)  | 92025-1695  | AR       |
| SHIM,25.3X36X1.2 (Ref # 92025N)  | 92025-1696  | AR       |
| SHIM,T=0.10 (Ref # 92025O)       | 92025-1724  | AR       |
| SHIM,T=0.15 (Ref # 92025P)       | 92025-1725  | AR       |
| SHIM,T=0.50 (Ref # 92025Q)       | 92025-1726  | AR       |
| SHIM,T=0.60 (Ref # 92025R)       | 92025-1727  | AR       |
| SHIM,T=0.70 (Ref # 92025S)       | 92025-1728  | AR       |
| SHIM,T=0.80 (Ref # 92025T)       | 92025-1729  | AR       |
| SHIM,T=0.90 (Ref # 92025U)       | 92025-1730  | AR       |
| SHIM,T=1.00 (Ref # 92025V)       | 92025-1731  | AR       |
| SHIM,T=1.20 (Ref # 92025W)       | 92025-1732  | AR       |
| COLLAR,L=22.8M/M (Ref # 92027)   | 92027-1152  | AR       |
| COLLAR,L=22.9M/M (Ref # 92027A)  | 92027-1153  | AR       |
| COLLAR,L=23.0M/M (Ref # 92027B)  | 92027-1154  | AR       |
| COLLAR,L=23.1M/M (Ref # 92027C)  | 92027-1155  | AR       |
| COLLAR,L=23.2M/M (Ref # 92027D)  | 92027-1156  | AR       |
| COLLAR,L=23.3M/M (Ref # 92027E)  | 92027-1157  | AR       |
| COLLAR,L=23.4M/M (Ref # 92027F)  | 92027-1158  | AR       |
| COLLAR,L=23.5M/M (Ref # 92027G)  | 92027-1159  | AR       |
| COLLAR,L=23.6M/M (Ref # 92027H)  | 92027-1160  | AR       |
| COLLAR,L=23.7M/M (Ref # 92027I)  | 92027-1161  | AR       |
| COLLAR,L=23.8M/M (Ref # 92027J)  | 92027-1162  | AR       |

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| COLLAR,L=23.9M/M (Ref # 92027K)     | 92027-1163  | AR       |
| COLLAR,L=24.0M/M (Ref # 92027L)     | 92027-1164  | AR       |
| COLLAR,L=24.1M/M (Ref # 92027M)     | 92027-1165  | AR       |
| BUSHING,13X15X20 (Ref # 92028)      | 92028-1251  | 1        |
| PIN-DOWEL (Ref # 92043)             | 92042-007   | 2        |
| BEARING-BALL,6305C2 (Ref # 92045)   | 92045-1165  | 1        |
| OIL SEAL,SD-8187 (Ref # 92049)      | 92049-1017  | 1        |
| OIL SEAL,TC35527 (Ref # 92049A)     | 92049-1038  | 1        |
| OIL SEAL,TB13225.5 (Ref # 92049B)   | 92051-005   | 1        |
| "O" RING,31MM (Ref # 92055)         | 92055-049   | 1        |
| "O" RING,I.D=18.64MM (Ref # 92055A) | 92055-1044  | 1        |
| SPRING,CAM DAMPER (Ref # 92081)     | 92081-1859  | 1        |
| BEARING (Ref # 92116)               | 92116-1003  | 1        |
| COLLAR,25.3X36X10 (Ref # 92143)     | 92027-1968  | 1        |
| BOLT-FLANGED (Ref # 130)            | 130Z06100   | 4        |
| BOLT-FLANGED (Ref # 130A)           | 130Z0625    | 4        |
| BOLT-FLANGED (Ref # 130B)           | 130Z0630    | 2        |
| BOLT-FLANGED (Ref # 130C)           | 130Z0650    | 2        |
| "O" RING,6M/M (Ref # 670)           | 670B1506    | 1        |
| "O" RING,65MM (Ref # 671)           | 671B2565    | 1        |
| "O" RING,75MM (Ref # 671A)          | 671B2575    | 1        |