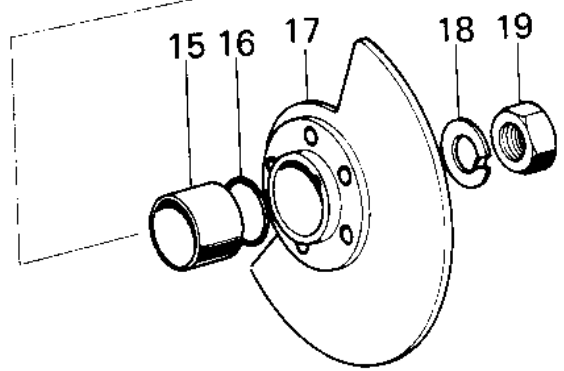
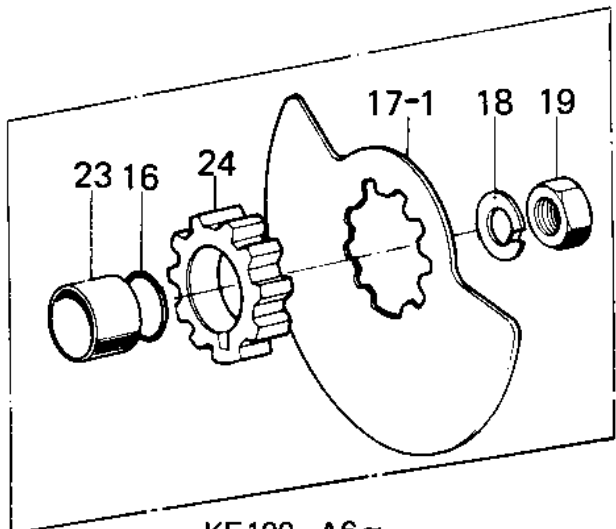
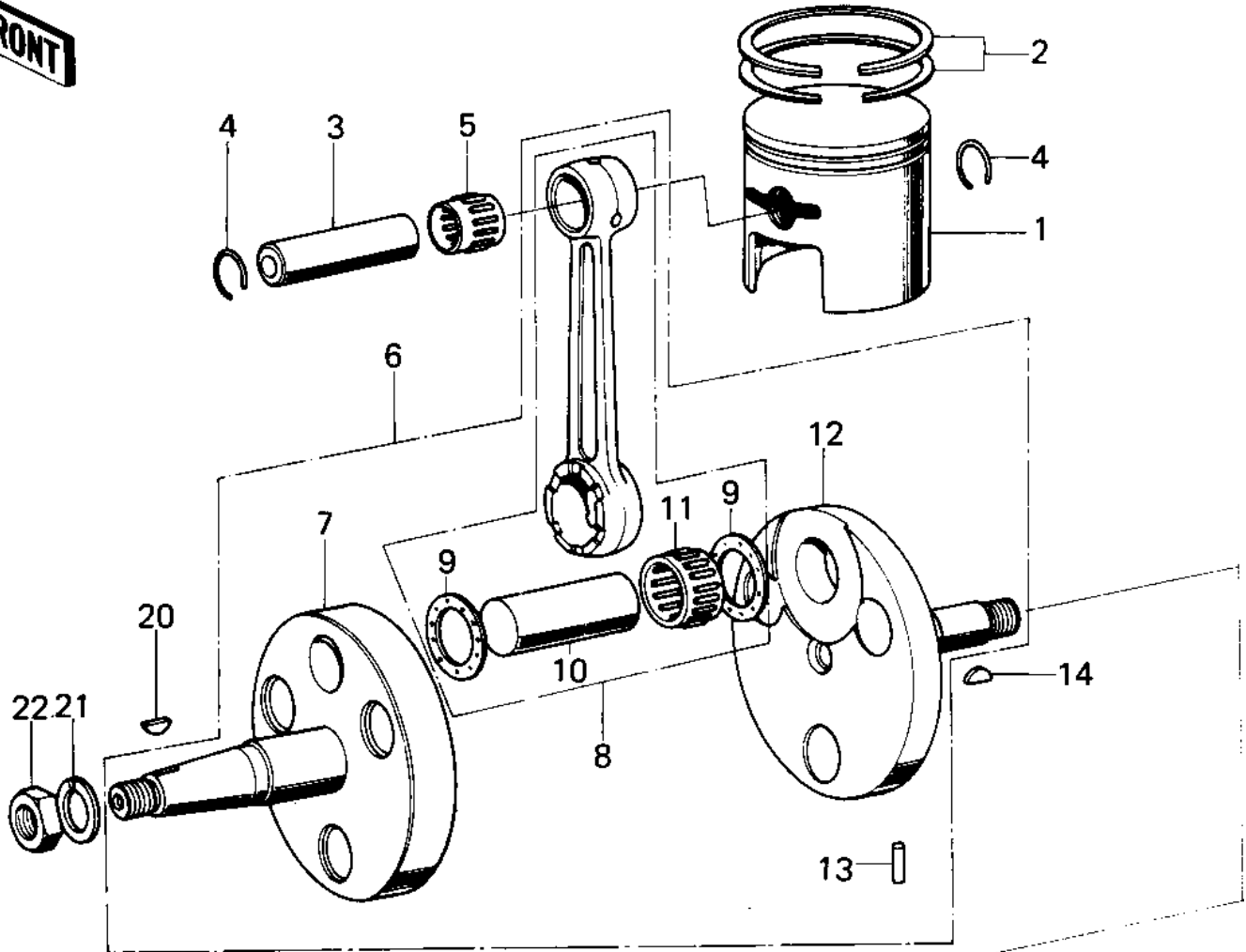


1976 KE100 PARTS DIAGRAM

CRANKSHAFT/PISTON/ROTARY VALVE



KE100-A6~

1976 KE100 PARTS LIST

CRANKSHAFT/PISTON/ROTARY VALVE

| ITEM NAME | PART NUMBER | QUANTITY |
|----------------------------------|-------------|----------|
| PISTON,STD (Ref # 1) | 13001-057 | 1 |
| PISTON.0.020 O.S (Ref # 1) | 13029-059 | (1 |
| PISTON,0.040 O-S (Ref # 1) | 13027-057 | (1 |
| RING SET,STD (Ref # 2) | 13008-043 | 1 |
| RING SET,STD (Ref # 2) | 13008-5009 | 1 |
| RING NET,0.020 O.S (Ref # 2) | 13025-047 | (1 |
| RING NET,0.040 O.S (Ref # 2) | 13024-050 | (1 |
| PIN-PISTON (Ref # 3) | 13002-003 | 1 |
| CIRCLIP PISTON PIN (Ref # 4) | 92036-003 | 2 |
| BEARING,SMALL END (Ref # 5) | 13033-030 | 1 |
| CRANK&CONROD ASSY (Ref # 6) | 13036-043 | 1 |
| CRANK&CONROD ASSY (Ref # 6) | 13036-043 | 1 |
| CRANKSHAFT,L.H (Ref # 7) | 13037-053 | 1 |
| CRANKSHAFT,LH (Ref # 7) | 13037-1136 | 1 |
| CONNECTING ROD SET (Ref # 8) | 13044-5015 | 1 |
| CONNECTING ROD SET (Ref # 8) | 13044-5015 | 1 |
| WASHER-SIDE (Ref # 9) | 92025-047 | 2 |
| CRANK PIN (Ref # 10) | 13035-025 | 1 |
| BEARING,BIG END (Ref # 11) | 13034-034 | 1 |
| CRANK SHAFT,R.H (Ref # 12) | 13038-049 | 1 |
| CRANKSHAFT,RH (Ref # 12) | 13037-1135 | 1 |
| PIN DOWEL 4X10 (Ref # 13) | 610A0410 | 1 |
| WOODRUFF KEY PRY PINI (Ref # 14) | 92038-003 | 1 |
| COLLAR CRANKSHAFT (Ref # 15) | 92027-022 | 1 |
| "O" RING,16MM (Ref # 16) | 670B2016 | 1 |
| VALVE ROTARY DISC (Ref # 17) | 12001-004 | 1 |
| VALVE,ROTARY DISC (Ref # 17-1) | 12002-030 | 1 |
| WASHER LOCK 12MM (Ref # 18) | 92024-003 | 1 |
| NUT 12MM (Ref # 19) | 92015-006 | 1 |

1976 KE100 PARTS LIST

CRANKSHAFT/PISTON/ROTARY VALVE

| ITEM NAME | PART NUMBER | QUANTITY |
|--------------------------------|-------------|----------|
| WOODRUFF KEY (Ref # 20) | 510A3200 | 1 |
| WASHER SPRING 10MM (Ref # 21) | 461F1000 | 1 |
| NUT,10MM (Ref # 22) | 314B1000 | 1 |
| COLLAR,CRANKSHAFT (Ref # 23) | 92027-285 | 1 |
| COLLAR,ROTARY VALVE (Ref # 24) | 92027-1245 | 1 |
| COLLAR,ROTARY VALVE (Ref # 24) | 92027-1245 | 1 |