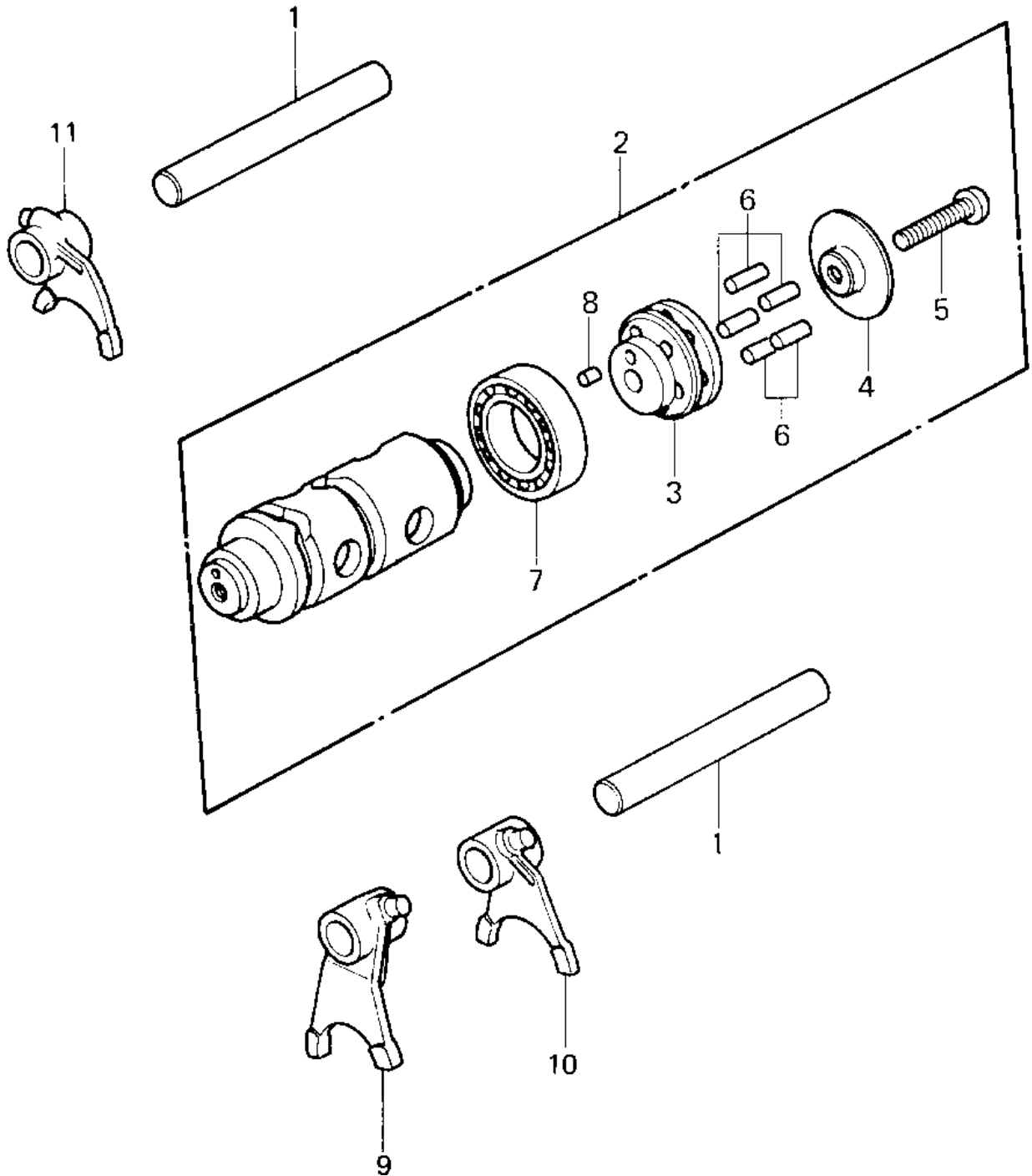


1981 KD80 PARTS DIAGRAM

GEAR CHANGE DRUM & FORKS



1981 KD80 PARTS LIST

GEAR CHANGE DRUM & FORKS

ITEM NAME	PART NUMBER	QUANTITY
RODSHIFT,SHORT (Ref # 1)	13209-014	
DRUM-ASSY-CHANGE (Ref # 2)	13239-5001	
DRUM ASSY,GEAR CHANGE (Ref # 2)	13239-1034	
HOLDER,GEAR CHANG DRM (Ref # 3)	13091-1059	
HOLDER (Ref # 3)	13091-1077	
PLATE CHANGE DRUM PIN (Ref # 4)	13142-008	
HOLDER,CHANGE DRUM (Ref # 4)	13142-014	
SCREW PAN HEAD 6X30 (Ref # 5)	220B0630	
BOLT,SOCKET,6X30 (Ref # 5)	120P0630	
PIN,GEAR CHANGE DRUM (Ref # 6)	92042-042	
BEARING,BALL,#6905 (Ref # 7)	92045-036	
BEARING BALL #6004 (Ref # 7)	601B6004	
PIN-DOWEL,4X6 (Ref # 8)	610A0406	
SHIFT FORK,LOW&2ND (Ref # 9)	13140-1026	
SHIFT FORK,3RD (Ref # 10)	13140-1027	
SHIFT FORK,4TH&TOP (Ref # 11)	13140-1028	