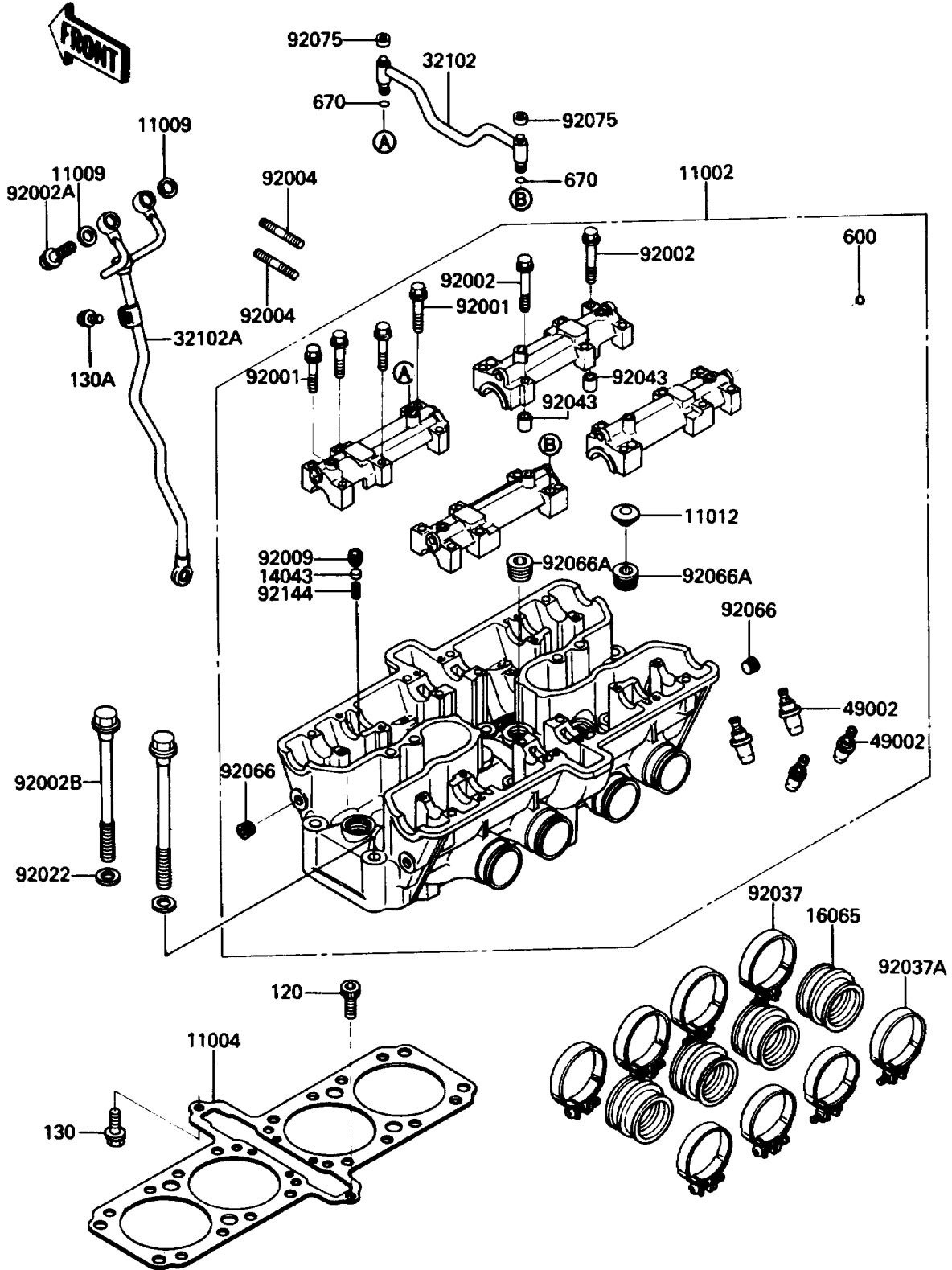


1991 Voyager XII PARTS DIAGRAM

Cylinder Head

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1991 Voyager XII PARTS LIST

Cylinder Head

ITEM NAME	PART NUMBER	QUANTITY
BOLT-SOCKET,8X30 (Ref # 120)	120P0830	1
BOLT-FLANGED,8X30 (Ref # 130)	130G0830	1
BOLT-FLANGED,6X10 (Ref # 130A)	130N0610	1
BALL-STEEL,1/4" (Ref # 600)	600A0800	8
O RING,6MM (Ref # 670)	670D1506	4
HEAD-ASSY-CYLINDER (Ref # 11002)	11002-1239	1
GASKET-HEAD (Ref # 11004)	11004-1146	1
GASKET,12.4X17X1.5 (Ref # 11009)	11009-1376	6
CAP,PLUG (Ref # 11012)	11012-1493	2
FILTER,OIL (Ref # 14043)	14043-1056	4
HOLDER-CARBURETOR (Ref # 16065)	16065-1140	4
PIPE,OIL (Ref # 32102)	32033-1939	2
PIPE,OIL (Ref # 32102A)	32102-1331	1
GUIDE-VALVE (Ref # 49002)	49002-1052	16
BOLT,FLANGED,6X38 (Ref # 92001)	92001-1105	16
BOLT,6X46 (Ref # 92002)	92001-1872	8
BOLT,BANJO,12X27 (Ref # 92002A)	92002-1655	3
BOLT,11X164 (Ref # 92002B)	92002-1660	12
STUD,8X28 (Ref # 92004)	92004-1110	8
SCREW (Ref # 92009)	92009-1410	4
WASHER,11.5X20.5X1.6 (Ref # 92022)	92022-1768	12
CLAMP (Ref # 92037)	92037-1523	4
CLAMP (Ref # 92037A)	92037-1843	4
PIN,6.2X8X14 (Ref # 92043)	92043-1263	8
PLUG,OIL LINE,1/8X7 (Ref # 92066)	92066-1227	4
PLUG (Ref # 92066A)	92066-1253	4
DAMPER,OIL PIPE (Ref # 92075)	92075-1802	4
SPRING (Ref # 92144)	92081-1943	4