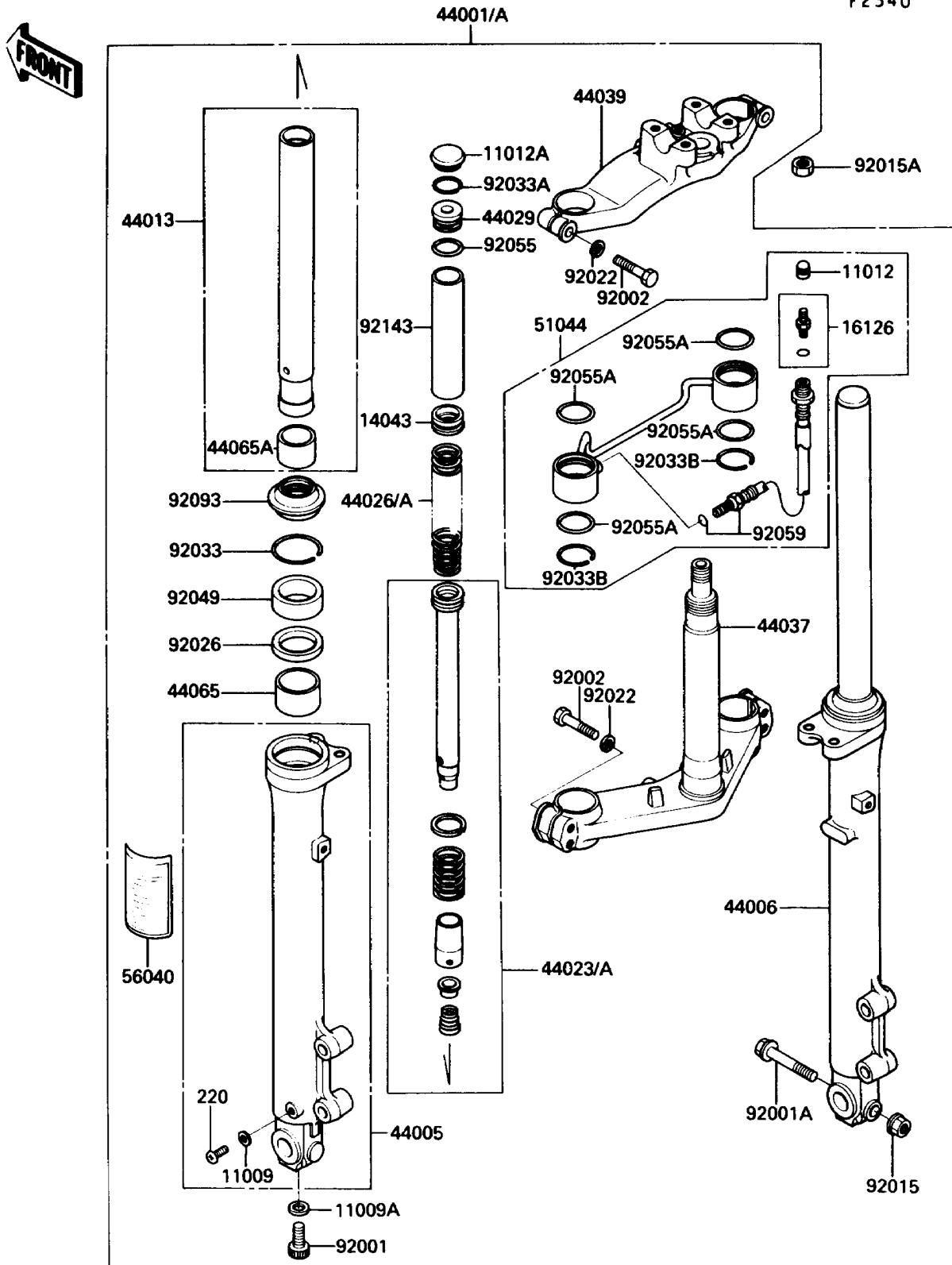


# 1991 Voyager XII PARTS DIAGRAM

Front Fork

F2340



# 1991 Voyager XII PARTS LIST

## Front Fork

| ITEM NAME                                    | PART NUMBER | QUANTITY |
|--|-------------|----------|
| SCREW-PAN-CROS,4X6 (Ref # 220)               | 220B0406    | 2        |
| GASKET,FORK DRAIN PLUG (Ref # 11009)         | 44045-046   | 2        |
| GASKET,FORK CYLINDER BOLT (Ref # 11009A)     | 44045-051   | 2        |
| CAP,AIR VALVE (Ref # 11012)                  | 11012-1552  | 1        |
| CAP,FORK TOP (Ref # 11012A)                  | 11012-1561  | 2        |
| FILTER,FORK (Ref # 14043)                    | 14043-1066  | 2        |
| VALVE,AIR (Ref # 16126)                      | 16126-1105  | 1        |
| FORK-FRONT (Ref # 44001A)                    | 44001-1681  | 1        |
| PIPE-LEFT FORK OUTER (Ref # 44005)           | 44005-1250  | 1        |
| PIPE-RIGHT FORK OUTER (Ref # 44006)          | 44006-1249  | 1        |
| PIPE-FORK INNER (Ref # 44013)                | 44013-1263  | 2        |
| CYLINDER-COMP-FORK (Ref # 44023A)            | 44023-1060  | 2        |
| SPRING-FRONT FORK (Ref # 44026A)             | 44026-1375  | 2        |
| SEAT-FORK SPRING (Ref # 44029)               | 44029-1125  | 2        |
| HOLDER-FORK UNDER (Ref # 44037)              | 44037-1194  | 1        |
| HOLDER-FORK UPPER (Ref # 44039)              | 44039-1132  | 1        |
| BUSHING-FRONT FORK (Ref # 44065)             | 44065-1079  | 2        |
| BUSHING-FRONT FORK,INNER PIPE (Ref # 44065A) | 44065-1080  | 2        |
| TUBE-ASSY,FORK,AIR (Ref # 51044)             | 51044-1082  | 1        |
| LABEL-WARNING,AIR SUSPENSION (Ref # 56040)   | 56040-1054  | 2        |
| BOLT,FORK CYLINDER (Ref # 92001)             | 92001-1464  | 2        |
| BOLT,FLANGED,8X50 (Ref # 92001A)             | 92001-1486  | 1        |
| BOLT (Ref # 92002)                           | 92002-1603  | 6        |
| NUT,FLANGED,8MM (Ref # 92015)                | 92015-1055  | 1        |
| NUT,14MM (Ref # 92015A)                      | 92016-044   | 1        |
| WASHER,SPRING,8MM (Ref # 92022)              | 92022-1703  | 6        |
| SPACER,FORK OUTER (Ref # 92026)              | 92026-1276  | 2        |
| RING-SNAP,FORK OUTER (Ref # 92033)           | 92033-1222  | 2        |
| RING-SNAP,SPRING SEAT (Ref # 92033A)         | 92033-1223  | 2        |

# 1991 Voyager XII PARTS LIST

## Front Fork

| ITEM NAME                           | PART NUMBER | QUANTITY |
|-------------------------------------|-------------|----------|
| RING-SNAP,AIR TUBE (Ref # 92033B)   | 92033-1224  | 2        |
| SEAL-OIL,FORK OUTER (Ref # 92049)   | 92049-1272  | 2        |
| RING-O,SPRING SEAT (Ref # 92055)    | 92055-1363  | 2        |
| RING-O,FORK,AIR TUBE (Ref # 92055A) | 92055-1364  | 4        |
| TUBE,FORK,AIR (Ref # 92059)         | 92059-1745  | 1        |
| SEAL,FORK OUTER TUBE (Ref # 92093)  | 92093-1231  | 2        |
| COLLAR,FORK SPRING (Ref # 92143)    | 92143-1053  | 2        |