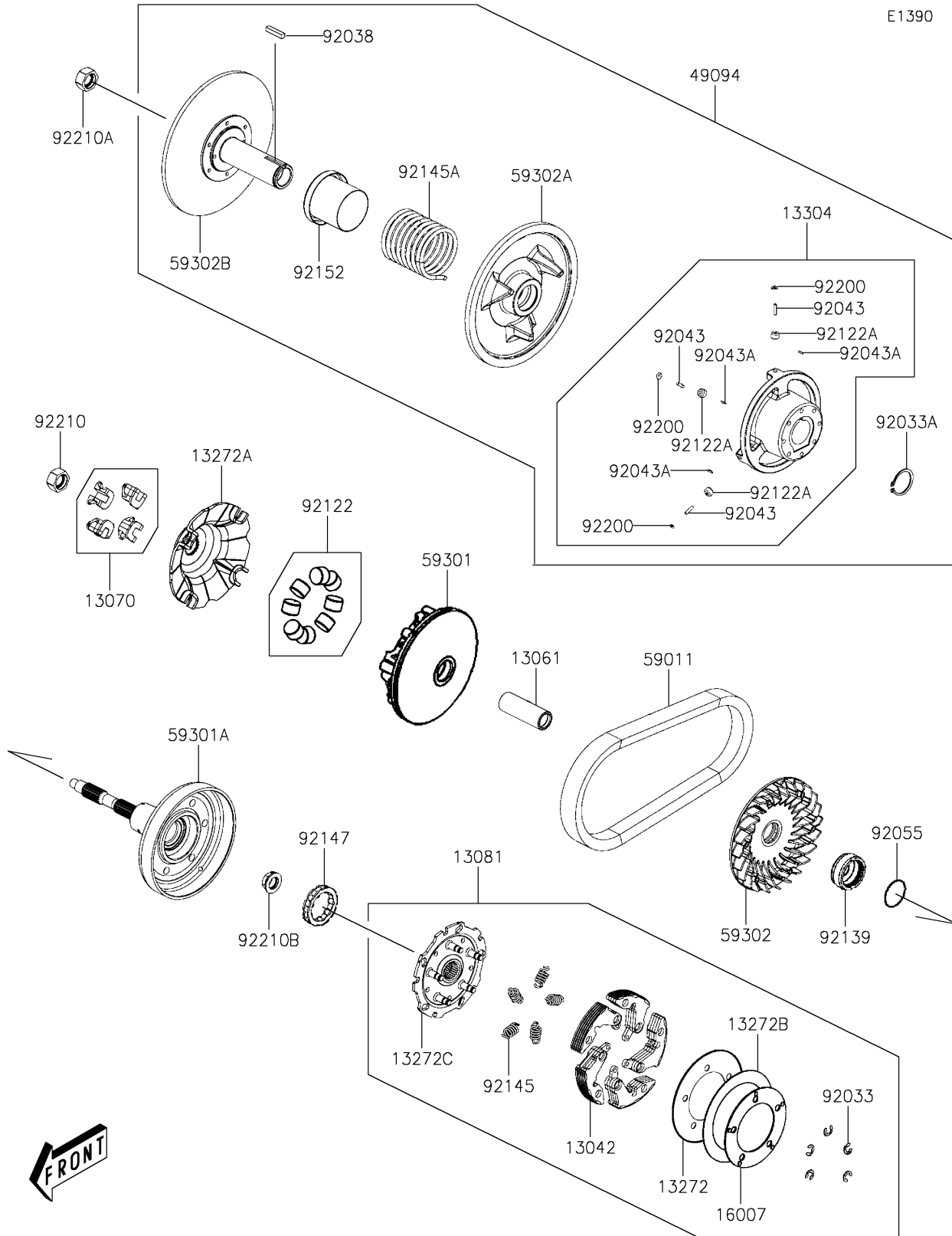


2025 BRUTE FORCE® 450 4x4 PARTS DIAGRAM

Belt Converter

E1390



2025 BRUTE FORCE® 450 4x4 PARTS LIST

Belt Converter

ITEM NAME	PART NUMBER	QUANTITY
WEIGHT,CLUTCH (Ref # 13042)	13042-Y011	5
BOSS,DRIVE FACE (Ref # 13061)	13061-Y006	1
GUIDE,SLIDE,SET(4PCS) (Ref # 13070)	13070-Y007	1
CLUTCH-ASSY,PRIMARY (Ref # 13081)	13081-Y002	1
PLATE (Ref # 13272)	13272-Y046	1
PLATE,RAMP (Ref # 13272A)	13272-Y047	1
PLATE,ADJUSTER (Ref # 13272B)	13272-Y048	1
PLATE,PRIMARY DRIVE (Ref # 13272C)	13272-Y049	1
HOUSING-ASSY,DRIVEN CLUTCH (Ref # 13304)	13304-Y001	1
SEAT-SPRING (Ref # 16007)	16007-Y010	1
CONVERTER-ASSY-DRIVEN (Ref # 49094)	49094-Y008	1
BELT,DRIVE (Ref # 59011)	59011-Y011	1
SHEAVE-MOVABLE (Ref # 59301)	59301-Y008	1
SHEAVE-MOVABLE,PRIMARY DRIVE (Ref # 59301A)	59301-Y009	1
SHEAVE-COMP,FIXED (Ref # 59302)	59302-Y021	1
SHEAVE-COMP,MOVABLE (Ref # 59302A)	59302-Y022	1
SHEAVE-COMP,FIXED (Ref # 59302B)	59302-Y023	1
RING-SNAP,7MM (Ref # 92033)	92033-Y042	5
RING-SNAP,35MM (Ref # 92033A)	92033-Y056	1
KEY,6X6X30 (Ref # 92038)	92038-Y006	1
PIN,CAM ROLLER (Ref # 92043)	92043-Y057	3
PIN,SPRING,3X16 (Ref # 92043A)	92043-Y060	3
RING-O (Ref # 92055)	92055-Y086	1
ROLLER,WEIGHT,SET(8PCS) (Ref # 92122)	92122-Y023	1
ROLLER,DRIVEN CLUTCH (Ref # 92122A)	92122-Y024	3
BUSHING,FIXED DRIVE (Ref # 92139)	92139-Y017	1
SPRING,CLUTCH (Ref # 92145)	92145-Y079	5
SPRING,DRIVEN FACE (Ref # 92145A)	92145-Y080	1
BEARING,ONE WAY (Ref # 92147)	92147-Y001	1

2025 BRUTE FORCE® 450 4x4 PARTS LIST

Belt Converter

ITEM NAME	PART NUMBER	QUANTITY
COLLAR,SEAL (Ref # 92152)	92152-Y092	1
WASHER,THRUST (Ref # 92200)	92200-Y109	3
NUT,FLANGE,16MM (Ref # 92210)	92210-Y108	1
NUT,FLANGE,16MM (Ref # 92210A)	92210-Y111	1
NUT,FLANGE,18MM (Ref # 92210B)	92210-Y114	1